

A1. 876

Work Order ID 71028

Tuesday, June 21, 2011 10:15:20 AM



Page 1

Item ID: D3492-11

Accept



Setup Start



Revision ID:

Item Name: Plug



Stop



Start Date: 6/21/2011 Start Qty: 12.00



Cust Item ID:

Required Date: 6/27/2011 Req'd Qty: 12.00



Customer:

Reference:

Approvals: Process Plan:



Date: 11/06/21

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3492	D

100



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

12 ✓

Hardinge CNC Lathe Small

1-Turn as per Folio FA714 & Dwg D3492
Dwg Rev: A
Folio Rev: NJA

SK

11/6/22

110



QC2- Inspect parts off machine FAI/FAIB

0.00

12 ✓

QC

Quality Control

Memo

0.00

SK 11/6/22

120



QC8- Inspect parts - second check

0.00

2 11-6-23

QC

Quality Control

Memo

0.00

12 ✓

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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NOTE: Date & initial all entries

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Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center ID

130



Small Fab

Operation
Description

Small Fab

Set Up/
Run Hours

0.00

Tool ID

0.00

Tool #

0.00

Plan
Code

0.00

Accept
Qty

0.00

Reject
Qty

0.00

Reject
Number

0.00

Insp.
Stamp

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

0.00

0.00

150



HandFinish

Hand Finishing

Chemical Conversion Coat per QSI005 4.1

0.00

0.00

0.00

12

6/11-6-23



W/O:		WORK ORDER CHANGES					
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Cust Item ID:

Required Date: 6/27/2011 Req'd Qty: 12.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

160



Powdercoat

Powder Coating

M116a64

Operation
Description

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170



QC

Quality Control

QC3- Inspect Part Finish

0.00

12x Ø m 11/06/23

2:45 0.00
320 0F
3:15

180



Packaging

Packaging

Identify as per dwg & Stock Location:

FP-13

0.00

Memo

12 Ø m 11/06/23

0.00

12 Ø m 11/06/23

W/O:		WORK ORDER CHANGES					
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Cust Item ID:

Required Date: 6/27/2011 Req'd Qty: 12.00



Customer:

Reference:

Approvals:

Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

190



QC21- Final Inspection - Work Order Release

0.00

11/6/2011

QC

Quality Control

Memos

0.00

MF
11-06-24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries

Picklist Print

Tuesday, June 21, 2011 10:15:26 AM

Page 1

Work Order ID: 71028



Parent Item: D3492-11



Parent Item Name: Plug

Start Date: 6/21/2011

Required Date: 6/27/2011

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP Rev:A 11.04.19 per dwg revC DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R0.875		Purchased		No		100	f	11.3000	0.04	0.505263		W6/22	

6061-T6 Round Bar .875"



Location

MAT013

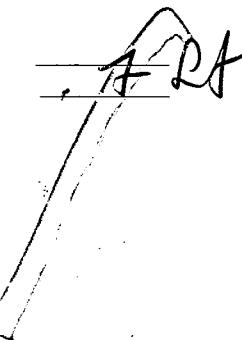


Loc Qty

11.3

11.3

Loc Code



W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	71028
Description: <u>Plugs</u>	Part Number:	A3492-11
Inspection Dwg: 3492 Rev: D		Page 1 of 1

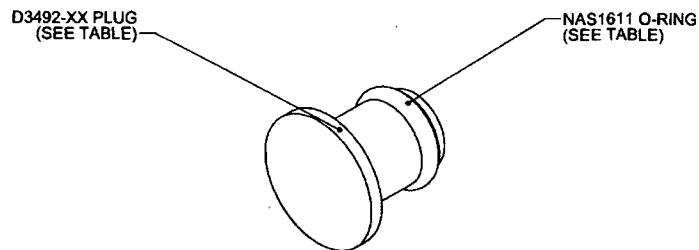
FIRST ARTICLE INSPECTION CHECKLIST

Measured by:		Audited by:		Preliminary Approval:	
Date:	11/6/23	Date:	11-6-23	Date:	

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	

10.04.15

8 7 6 5 4 3 2 1



D3492-XXX PLUG PARTS LIST

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	QTY -051	QTY -053	PART NUMBER	DESCRIPTION
X							D3492-041	PLUG ASSEMBLY
	X						D3492-043	PLUG ASSEMBLY
		X					D3492-045	PLUG ASSEMBLY
			X				D3492-047	PLUG ASSEMBLY
				X			D3492-049	PLUG ASSEMBLY
					X		D3492-051	PLUG ASSEMBLY
						X	D3492-053	PLUG ASSEMBLY
1							D3492-1	PLUG
	1						D3492-3	PLUG
		1					D3492-5	PLUG
			1				D3492-7	PLUG
				1			D3492-9	PLUG
					X		D3492-11	PLUG
						1	D3492-13	PLUG
							NAS1611-005	O-RING
							NAS1611-007	O-RING
1							NAS1611-010	O-RING
							NAS1611-012	O-RING
							NAS1611-013	O-RING
							NAS1611-015	O-RING
							NAS1611-016	O-RING

NOTES:

1) O-RING: POSSIBLE SUPPLIER P/N: NAS1611-XXX OR PARKER 2-XXX

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. *71026*

JP11/06-21

RELEASED
2011-05-30 *MM*

D	INCORPORATED DEO D3492-C-1. SHT 2 DIM C FOR -1 WAS 0.055. (SEE CAR11-048)	AJS	11.05.24
C	ADD-049-051/-053, CHANGE DRAWING FORMAT	PH	07.10.05
B	ADD-047; UPDATE DIM A FOR -045	PH	08.05.11
A	NEW ISSUE	PH	08.01.04
REV.	DESCRIPTION	BY	DATE

DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>JF</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>JF</i>	D3492	SHEET 1 OF 2
APPROVED	<i>JF</i>	TITLE	SCALE
DE APPR.	<i>JF</i>	PLUG	2:1
DATE	11.05.24	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DRAWING IS PROPRIETARY INFORMATION AND IS SUBJECT TO THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

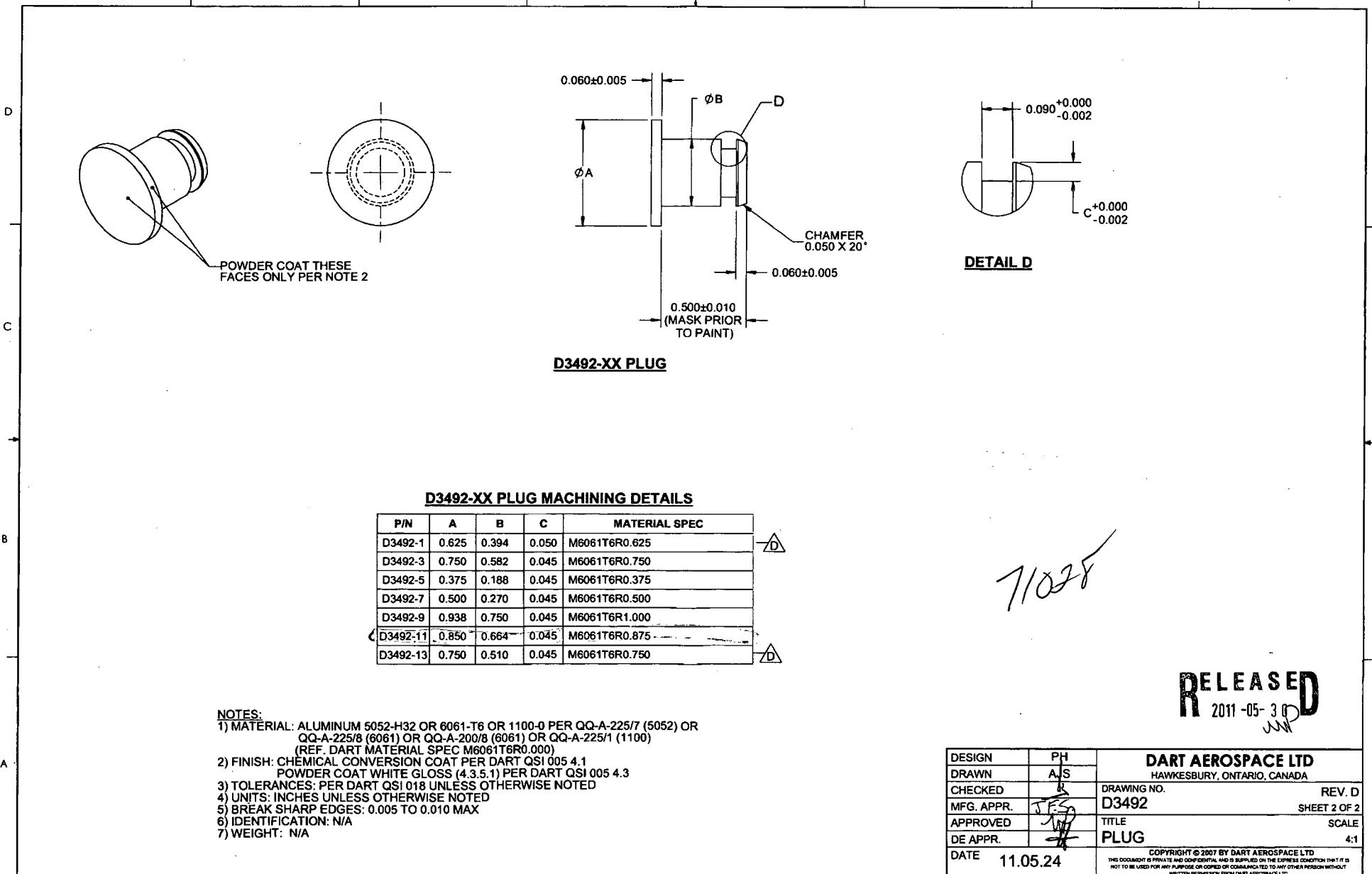
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8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1

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